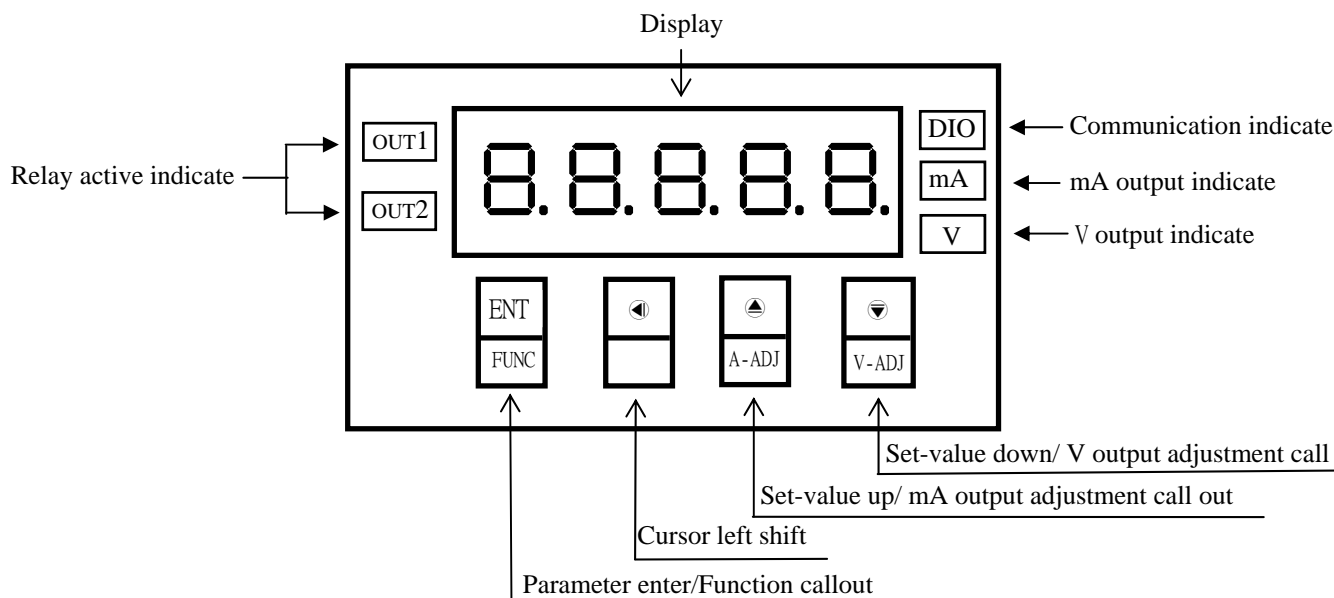


Features

- ⊙ Readout & calibrator analog output for DC 4~20.000mA /0~20.000mA/0~10.000V
- ⊙ Analog output accuracy ±0.05% F.S.
- ⊙ Readout Range from -19999~99999
- ⊙ MODBUS RTU MODE for RS485 Protocol
- ⊙ BAUD RATE : 19200/9600/4800/2400
- ⊙ Two relay output function
- ⊙ 16 bits DAC analog output function
- ⊙ Modified inside parameter must have pass code
- ⊙ EEPROM Saving data safekeeping over 10 years
- ⊙ Wide input range for auxiliary power
- ⊙ Dimension small and high stability

■ Name of Parts



Key Introduce	Operation Manual
⊕ Key Function	1. In normal display, The key function is call out setting group 2. In parameter setting page, The key function is data Enter , and go to next page
⬅ Key Function	1. Into parameter setting page, the parameter mark & data is alternate display, If need modify data can press shift key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec, press again, the cursor(twinkle express)is cycle moving left. (Key Response about 0.2 sec)
▲ Key Function	1. In normal display, the key function is call out 0 mA zero adjustment page(press 5S) 2. Into parameter setting page, the parameter mark & data is alternate display, If need modify data can press up key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec, press again, the parameter data will increment. (Key Response about 0.2 sec)
▼ Key Function	1. In normal display, the key function is call out 0 V zero adjustment page(press 5S) 2. Into parameter setting page, the parameter mark & data is alternate display, If need modify data can press down key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec, press again the parameter data will decrement. (Key Response about 0.2 sec)
▲&▼ Key Function	In setting group or setting page press ▲&▼ key return normal display, but if in setting page the modify data will be lost
No Key in anything	In setting group or setting page no key in anything about 2 minutes, return normal display

Step	Parameter mark description	Parameter mark	Operation manual
1	Normal display	1 2 3 4 5	Press ⊕/FUNC key into P.COD setting page
1-2	P.COD(Pass code input page) Default=0	P.C o d	1. Key in 5 digit pass code with ⬅&▲&▼ key 2. Press ⊕ key, the pass code is right into setting group , otherwise return normal display
		0 0 0 0 0	
1-3	DS.SEL(Display select) Default=RS.485	d 5 . 5 E L	1. Decide display RS.485 or AN.OUT with ▲&▼ key 2. Press ⊕ key enter data and into DP setting page NOTE: while DS.SEL=RS.485, AN.OUT=Minimum value AN.OUT=0.000(0-10V or 0-20mA), AN.OUT=4.000(4-20mA)
		r 5 . 4 8 5	
1-4	DP(Decimal Point) Default=0	d P	1. Decide decimal point position with ▲&▼ key (0 to 4) 2. Press ⊕ key enter data and into ADDR setting page NOTE: Using for DS.SEL=RS.485
		0	

1-5	ADDR(Communication Address)Default=0	ADDR 00000	1. Decide address with ◀&▲&▼ key(0~255) 2. Press Ⓜ key enter data and into BAUD setting page
1-6	BAUD(Communication Baud Rate)Default=19200	BAUD 19200	1. Decide baud rate with ▲&▼ key(19200,9600,4800,2400) 2. Press Ⓜ key enter data and into PARI setting page
1-7	PARI(Communication Parity Check)Default=n82	PARI n.8.2	1. Decide parity check with ▲&▼ key(n82,n81,even,odd) 2. Press Ⓜ key enter data and into CRC response setting page
1-8	CRC(Cyclic Redundancy Check Code Response) Default=NO	CRC n o	1. Decide CRC check response with ▲&▼ key (NO,YES) 2. Press Ⓜ key enter data and into AN.SEL setting page Note:When CRC=NO, do not check for CRC errors
1-9	AN.SEL(Analog output select) Default=4-20mA	AN.SEL 4-20	1. Decide Analog output with ▲&▼ key (4-20mA/0-20mA/0-10V) 2. Press Ⓜ key enter data and into AI.SLP setting page
1-10	AI.SLP(Current(mA) output slope) Default=128mA/S	AI.SLP 128	1. Decide Current(mA) output slope with ▲&▼ key (0.125mA/S~1024mA/S) 2. Press Ⓜ key enter data and into AV.SLP setting page
1-11	AV.SLP(Voltage(V) output slope) Default=128V/S	AV.SLP 128	1. Decide Voltage(V) output slope with ▲&▼ key (0.0625V/S~512V/S) 2. Press Ⓜ key enter data and into R-O-M setting page
1-12	R-O-M(Relay Output Mode) Default=0.0.0.0.	R-O-M 0.0	1. Decide Relay output mode with ▲&▼ key(OUTx:2.1=0.0~1.1.) 2. Press Ⓜ key enter data and into 1.ON-T setting page Note: R-O-M=0, ON activation; R-O-M=1, ON-TIME activation
1-13	1.ON-T(Relay1 on-time) Default=1.0S	1.ON-T 1.0	1. Decide Relay1 on-time with ◀&▲&▼ key(0.1~999.9S) 2. Press Ⓜ key enter data and into 2.ON-T setting page
1-14	2.ON-T(Relay2 on-time) Default=1.0S	2.ON-T 1.0	1. Decide Relay2 on-time with ◀&▲&▼ key(0.1~999.9S) 2. Press Ⓜ key enter data and into CODE setting page
1-15	CODE(Code) Default=0	CODE 00000	1.Decide CODE with ◀&▲&▼ key(0~19999) 2.PressⓂ return normal display
Step	Parameter mark description	Parameter mark	Operation manual
2	Normal display	12345	Press ▲/A-ADJ about 5 sec, into AZERO setting page
2-1	AZERO (0 mA zero adjustment) Default=0	AZERO 00000	1.Adjustment 0mA zero output with ◀&▲&▼ key(-6000~6000) 2.Press Ⓜ key enter data and into ASPAN setting page NOTE:Enter this page and enter the parameter setting procedure, the following parameters will be modified but not saved 1.DS.SEL=AN.OUT, 2.AN.SEL=0-20mA, 3.AN.OUT=0.000
2-2	ASPAN (20mA span adjustment) Default=0	ASPAN 00000	1.Adjustment 20mA span output with ◀&▲&▼ key(-6000~6000) 2. Press Ⓜ key return normal display NOTE:Enter this page and enter the parameter setting procedure, the following parameters will be modified but not saved 1.DS.SEL=AN.OUT, 2.AN.SEL=0-20mA, 3.AN.OUT=20.000
Step	Parameter mark description	Parameter mark	Operation manual
3	Normal display	12345	Press▼/V-ADJ about 5 sec, into VZERO setting page
3-1	VZERO (0V zero adjustment) Default=0	VZERO 00000	1.Adjustment 0V zero output with ◀&▲&▼ key(-6000~6000) 2.Press Ⓜ key enter data and into VSPAN setting page NOTE:Enter this page and enter the parameter setting procedure, the following parameters will be modified but not saved 1.DS.SEL=AN.OUT, 2.AN.SEL=0-10V, 3.AN.OUT=0.000
3-2	VSPAN (10V span adjustment) Default=0	VSPAN 00000	1. Adjustment 10V span output with ◀&▲&▼ key(-6000~6000) 2. Press Ⓜ key return normal display NOTE:Enter this page and enter the parameter setting procedure, the following parameters will be modified but not saved 1.DS.SEL=AN.OUT, 2.AN.SEL=0-10V, 3.AN.OUT=10.000
Appendix	Error Mark Description	Error Mark	Analyze & Description
1	EEPROM error detect	E-00 n o YES	1. External interference when EEPROM read/write 2.EEPROM write About 1 million times (guarantee 10 years) Please power reset, if still display E-00, doing following step: 1.E-00 & No alternate display for inquire reset EEPROM 2.Decide Yes with ▲&▼ key, press Ⓜ key return normal display 3.EEPROM was reset, Please fellow 1-3 step to set again.

SMRSR Modbus RTU Mode Protocol Address Map

Data format 16Bit/32Bit, sign bit 8000~7FFF(-32768~32767)/80000000~7FFFFFFF(-2147483648~2147483647)

Address	Name	Description	Accept
0000	DP	Decimal Point(for RS.485 display),range 0000~0004 (0~4) 0:10 ⁰ ,1:10 ⁻¹ ,2:10 ⁻² ,3:10 ⁻³ ,4:10 ⁻⁴	R/W
0001	ADDR	Communication ADDR, range 0000~00FF(0~255)	R/W
0002	BAUD	BAUD rate, range 0000~0003 (0~3) 0:19200,1:9600,2:4800,3:2400	R/W
0003	PARI	PARI check, range 0000~0003 (0~3) 0:N82,1:N81,2:EVEN,3:ODD	R/W
0004	CRC	CRC check response, range 0000~0001 (0~1) 0:NO,1: YES	R/W
0005	CODE	Pass code, range 0000~4E1F(0~19999)	R/W
0006	DISP	RS.485 display setting, range FFFFB1E1~0001869F (-19999~99999) high word ⁽³⁾⁽⁴⁾	R/W
0007	(RS.485)	RS.485 display setting, range FFFFB1E1~0001869F (-19999~99999) low word ⁽³⁾⁽⁴⁾	
0008	OUT1	Relay1 output mode, range 0000~0001(0~1)(0:OFF,1:ON) ⁽⁴⁾	R/W
0009	OUT2	Relay2 output mode, range 0000~0001(0~1)(0:OFF,1:ON) ⁽⁴⁾	R/W
000A	DS.SEL	Display select, range 0000~0001(0~1)(0:RS.485,1:AN.OUT) ⁽³⁾	R/W
000B	AN.SEL	Analog output select, range 0000~002(0~2) (0:4-20mA, 1:0-20mA, 2:0-10V)	R/W
000C	AI.SLP	Current(mA) output slope, range 0000~000D(0~13) ⁽¹⁾	R/W
000D	AV.SLP	Voltage(V) output slope, range 0000~000D(0~13) ⁽¹⁾	R/W
000E	R-O-M	Relay output mode, range 0000~0003(0~3) (0:ON activation, 1:ON-TIME activation) (Bit0:OUT1, Bit1:OUT2)	R/W
000F	1.ON-T	Relay1 ON-TIME, range 0001~270F(1~9999)	R/W
0010	2.ON-T	Relay2 ON-TIME, range 0001~270F(1~9999)	R/W
0011	AZERO	(0mA) zero adjustment, range E890~ 1770 (-6000~6000)	R/W
0012	ASPAN	(20mA) span adjustment, range E890~ 1770 (-6000~6000)	R/W
0013	VZERO	(0V) zero adjustment, range E890~ 1770 (-6000~6000)	R/W
0014	VSPAN	(10V) span adjustment, range E890~ 1770 (-6000~6000)	R/W
0015	AN.OUT	AN.OUT value setting, range 0000~4E20(0~20000) ⁽²⁾⁽³⁾⁽⁴⁾	R/W

NOTE 1			NOTE 2	NOTE 3.	NOTE 4.
	mA/Second	V/Second	1. While AN.SEL=4~20mA, Input range 4000 ~20000 mapping output 4.000~20.000(mA) 2. While AN.SEL=0~20mA, input range 0 ~20000 mapping output 0~20.000(mA) 3. While AN.SEL=0-10V, input range 0~10000 mapping output 0~10.000(V)	1. While DS.SEL=RS.485, DISP(RS.485) value is display, AN.OUT=Min. A/O 2. While DS.SEL=AN.OUT, AN.OUT value is display and mapping A/O	Itø will not saving value to EEPROM while Writing to 1. OUTx 2. AN.OUT 3. DISP(RS.485)
0000	0.125	0.0625			
0001	0.25	0.125			
0002	0.5	0.25			
0003	1.0	0.5			
0004	2.0	1.0			
0005	4.0	2.0			
0006	8.0	4.0			
0007	16.0	8.0			
0008	32.0	16.0			
0009	64.0	32.0			
000A	128.0	64.0			
000B	256.0	128.0			
000C	512.0	256.0			
000D	1024.0	512.0			