

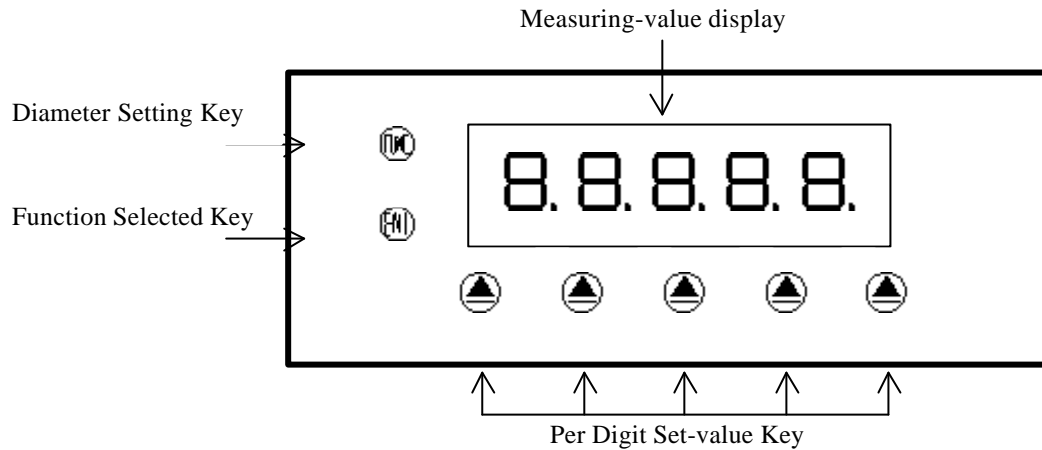
# AXE MICROPROCESS RPM/LINE-SPEED/HZ METER

MF series

## FEATURES

- |   |  |
|---|--|
| <ul style="list-style-type: none"> <li>Accept more type sensor(MOS/TTL/NPN/PNP), finish RPM/LINE-SPEED /HZ measuring</li> <li>Accuracy 0.01% F.S.</li> <li>Readout range 0~99999</li> <li>Accepts input rates up to 50KHz</li> <li>Decimal point can be modified</li> <li>Input pulse of revolution can be modified(1-9999)</li> <li>Diameter(LINE-SPEED)/scale(RPM)can be modified(0.0001~9.9999)</li> </ul> | <ul style="list-style-type: none"> <li>LINE-SPEED unit can be modified(Meter/Min, Foot/Min, Yard/Min)<br/>*Meter/Min is calculate base</li> <li>Input pulse cut-off sampling time can be modified(0.1-99.9 sec)</li> <li>Display average times can be modified(1-99 times)</li> <li>Display type of RPM or LINE-SPEED can be modified</li> <li>0.56" highlight display</li> <li>Man-machine interface,easy to operate</li> <li>EEPROM saveing,data safekeeping about 10 years</li> </ul> |
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## NAME OF PARTS

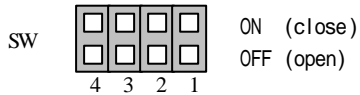


## Input Function Jumper Description

- SW 1&2 -> Input pulse type selection
- SW 3 -> Input pulse trigger levels
- SW 4 -> Input pulse max. rate

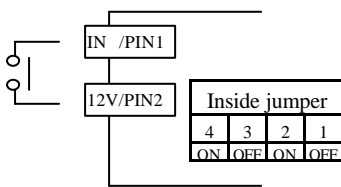
### Description:

- SW1=ON(SW2=OFF)->NPN pulse input(sinking)
- SW2=ON(SW1=OFF)->PNP pulse input(source)
- SW3=OFF -> Vin 7.5V pulse trigger
- Vin 5.5V pulse no trigger
- SW3=ON -> Vin 3.7V pulse trigger
- Vin 2.0V pulse no trigger
- SW4=OFF -> Input pulse max. rate 50KHz
- SW4=ON -> Input pulse Max. rate 50Hz

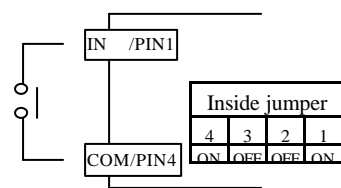


## Connect Diagram

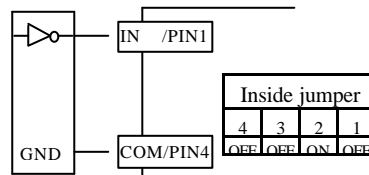
### Contact input(PNP)



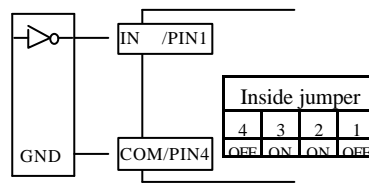
### Contact input(NPN)



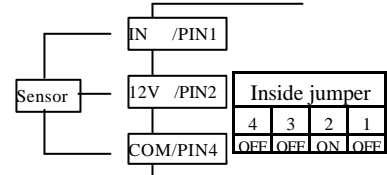
### CMOS input(12V or 15V)



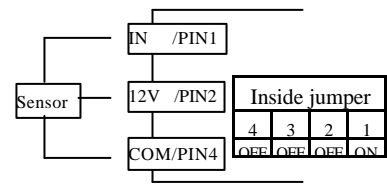
### TTL input(5V)



### Sensor input(PNP 12V)



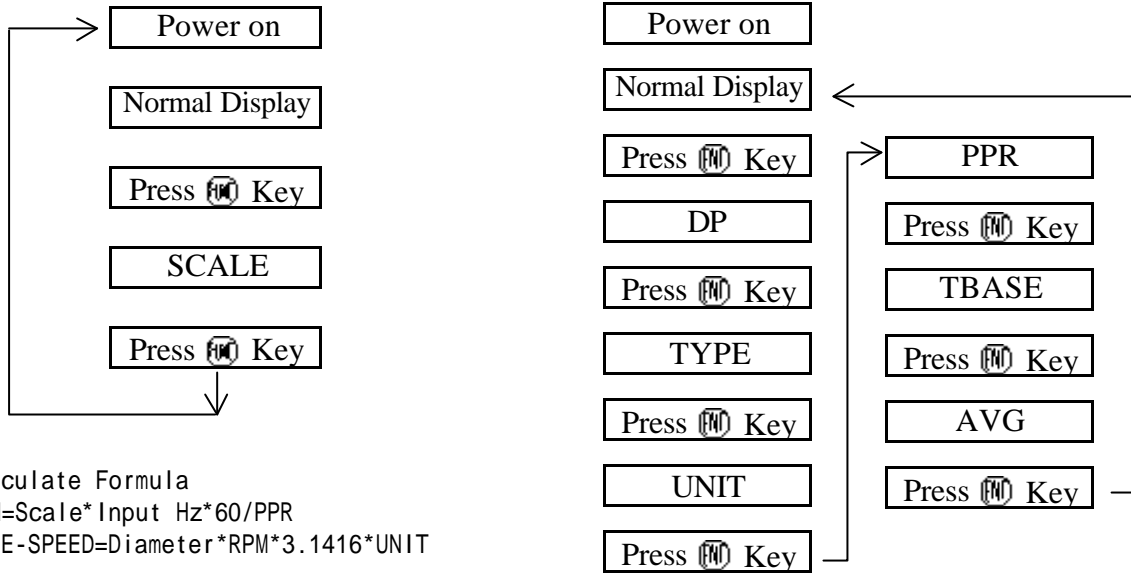
### Sensor input(NPN 12V)



Easy operation manual

(Diameter or Scale operation manual)

(Parameter operation manual)



註: Calculate Formula

$$\text{RPM} = \text{Scale} * \text{Input Hz} * 60 / \text{PPR}$$

$$\text{LINE-SPEED} = \text{Diameter} * \text{RPM} * 3.1416 * \text{UNIT}$$

Step	Parameter Mark Description	Parameter Mark	Operation Manual
1-1	Normal Display	12345	Press [FNC] key about 3 sec into step 1-2 DP setting page
1-2	DP(Decimal Point setting page)Value on EEPROM reset=LSB	DP	1. Decide decimal point position with per digit [DP] key 2. Press [FNC] key enter data and into TYPE setting page
		0	
1-3	TYPE(Input Type setting page)Value on EEPROM reset=RPM	TYPE	1. Decide input type with per digit [TYPE] key(RPM/LINE) 2. Press [FNC] key enter data and into UNIT setting page
		r P n	
1-4	UNIT(LINE-SPEED Unit setting page)value on EEPROM reset=METER	U n . t	1. Decide unit with per digit [UNIT] key(METER/FOOT/YARD) 2. Press [FNC] key enter data and into PPR setting page
		n E t E r	
1-5	PPR(Pulse Per Revolution setting page)Value on EEPROM reset=1	PP r	1. Decide pulse per revolution with per digit [PPR] key(1~9999) 2. Press [FNC] key enter data and into TBASE setting page
		0001	
1-6	TBASE (Input sampling Time Base setting page)Value on EEPROM reset=2.0	t b a s e	1. Decide input sampling time base with per digit [TBASE] key(0.1~99.9sec) 2. Press [FNC] key enter data and into AVG setting page
		02.0	
1-7	AVG (Display Average times setting page)Value on EEPROM reset=2	A v g	1. Decide display average times with per digit [AVG] key(1~99) 2. Press [FNC] key enter data and return normal display *When average times increment, display response time add 100mS
		02	
Step	Parameter Mark Description	Parameter Mark	Operation Manual
2-1	Normal Display	12345	Press [FNC] key, into SCALE setting page
2-2	SCALE (Display Scale setting page)Value on EEPROM reset=1	SCALE	1. Decide display scale with per digit [SCALE] key(0.0001~9.9999) 2. Press [FNC] key enter data and return normal display
		1.0000	
Appendix	Error Mark Description	Error Mark	Analyze & Description
1	Input over error detect	. o F L	Input over range(max. rate 50KHZ)
2	Display over error detect	d o F L	Display over range(max. rate 99999)
3	EEPROM error detect	E - 00	1. External interference when EEPROM read/write
			2. EEPROM write over 100 million times(guarantee 10 years)